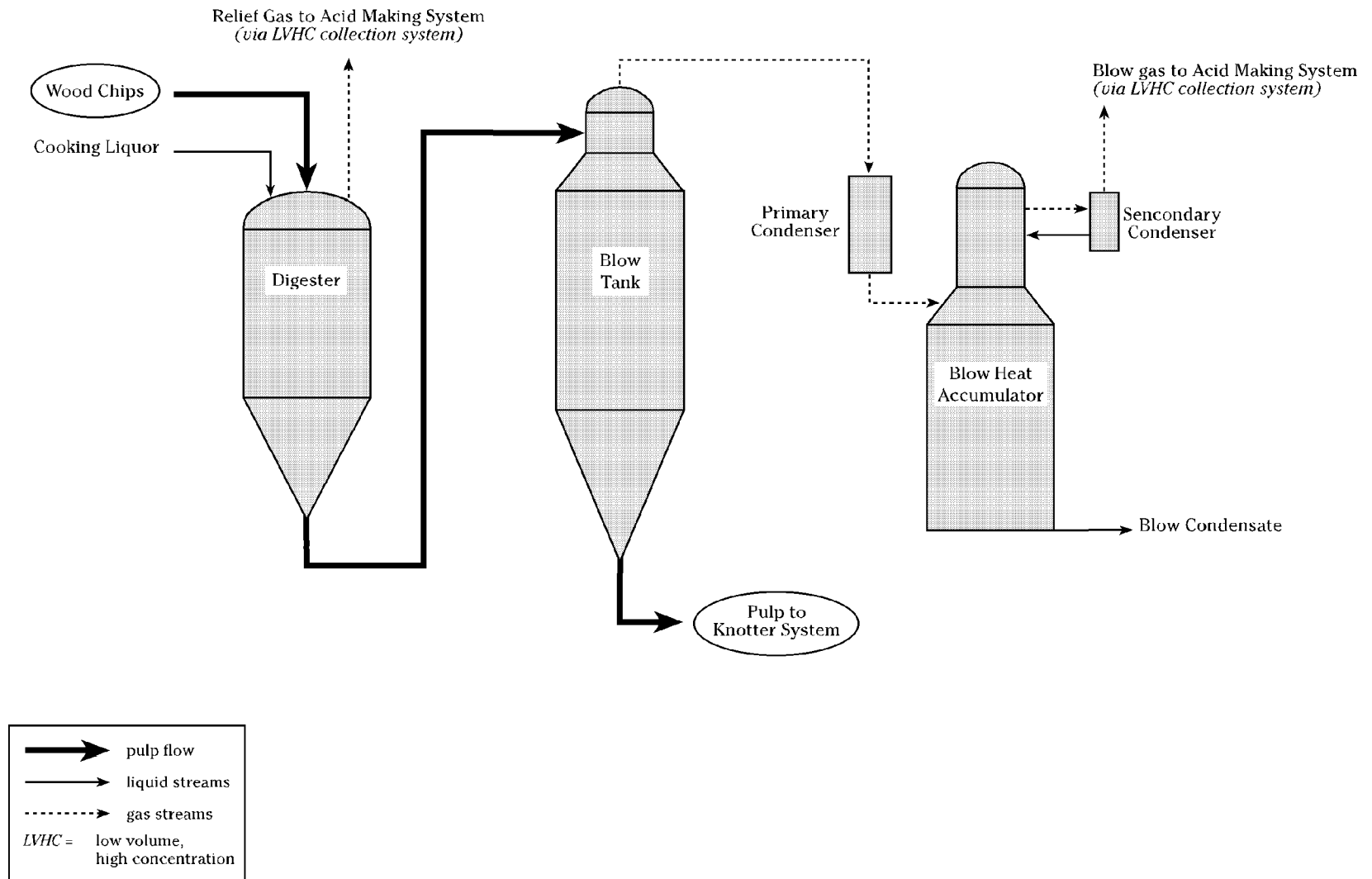


**Figure 23 – Example Sulfite Digester System (batch)**

E-25



**Figure 24 – Example Sulfite Pulp Washing System**

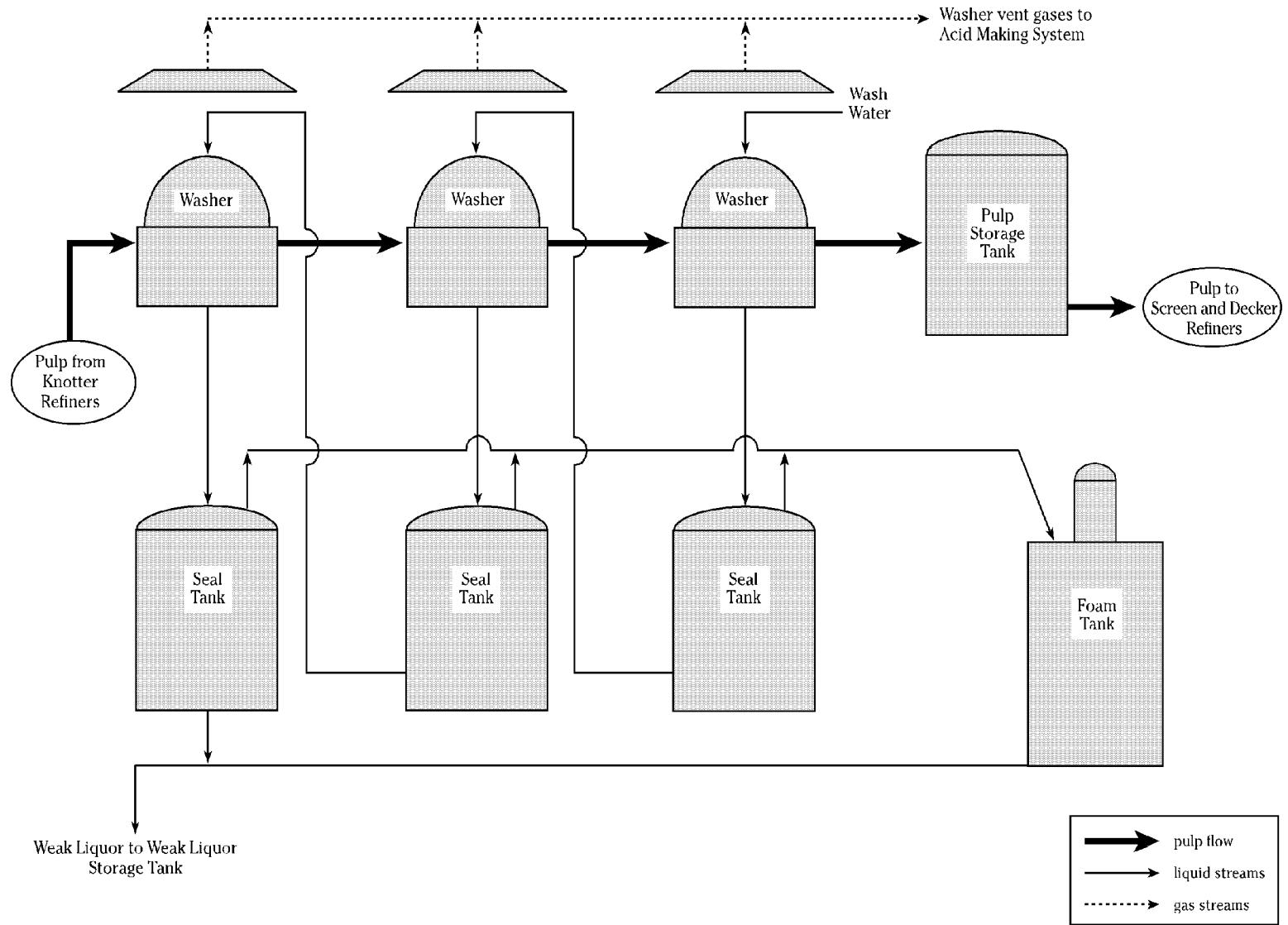
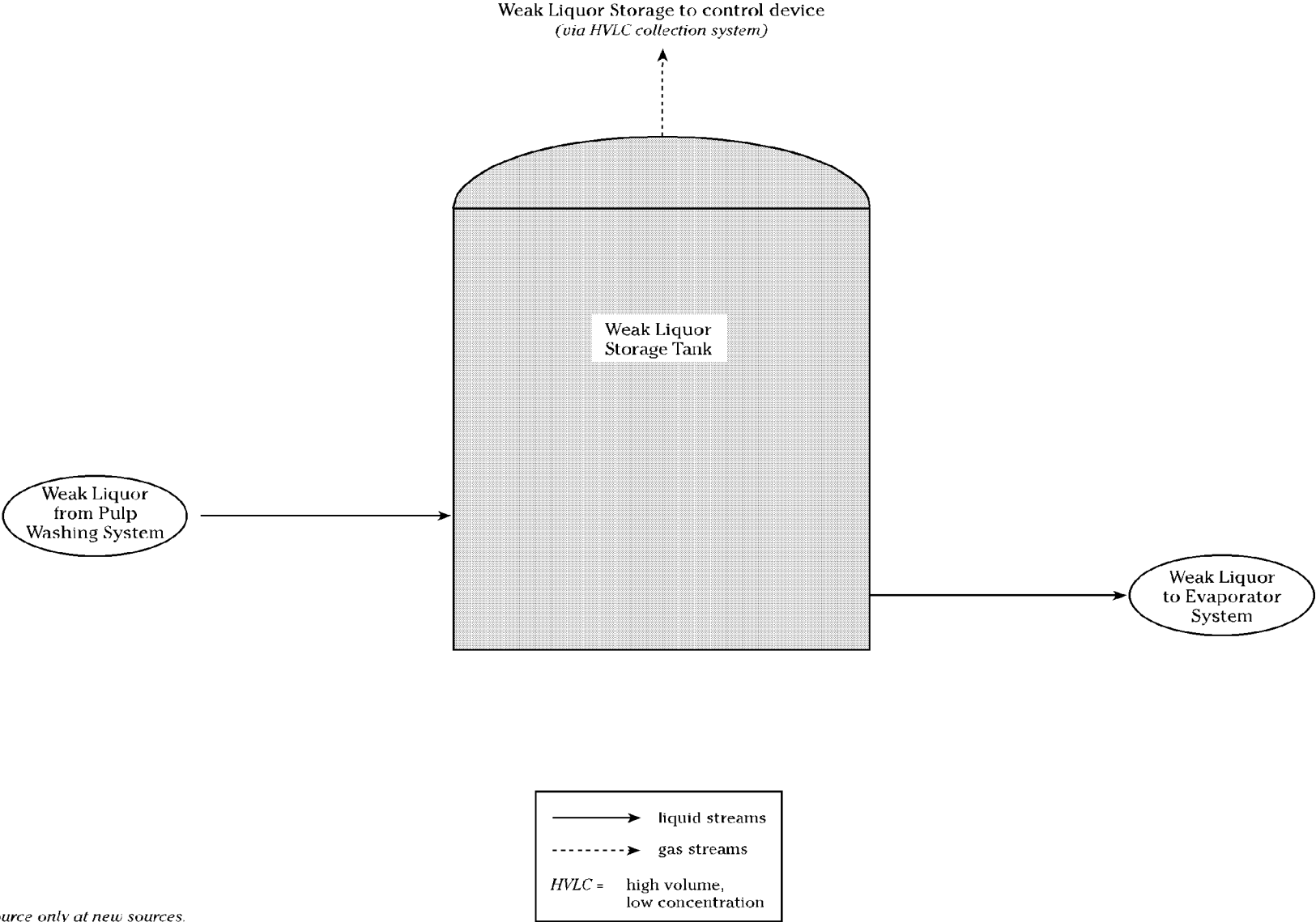


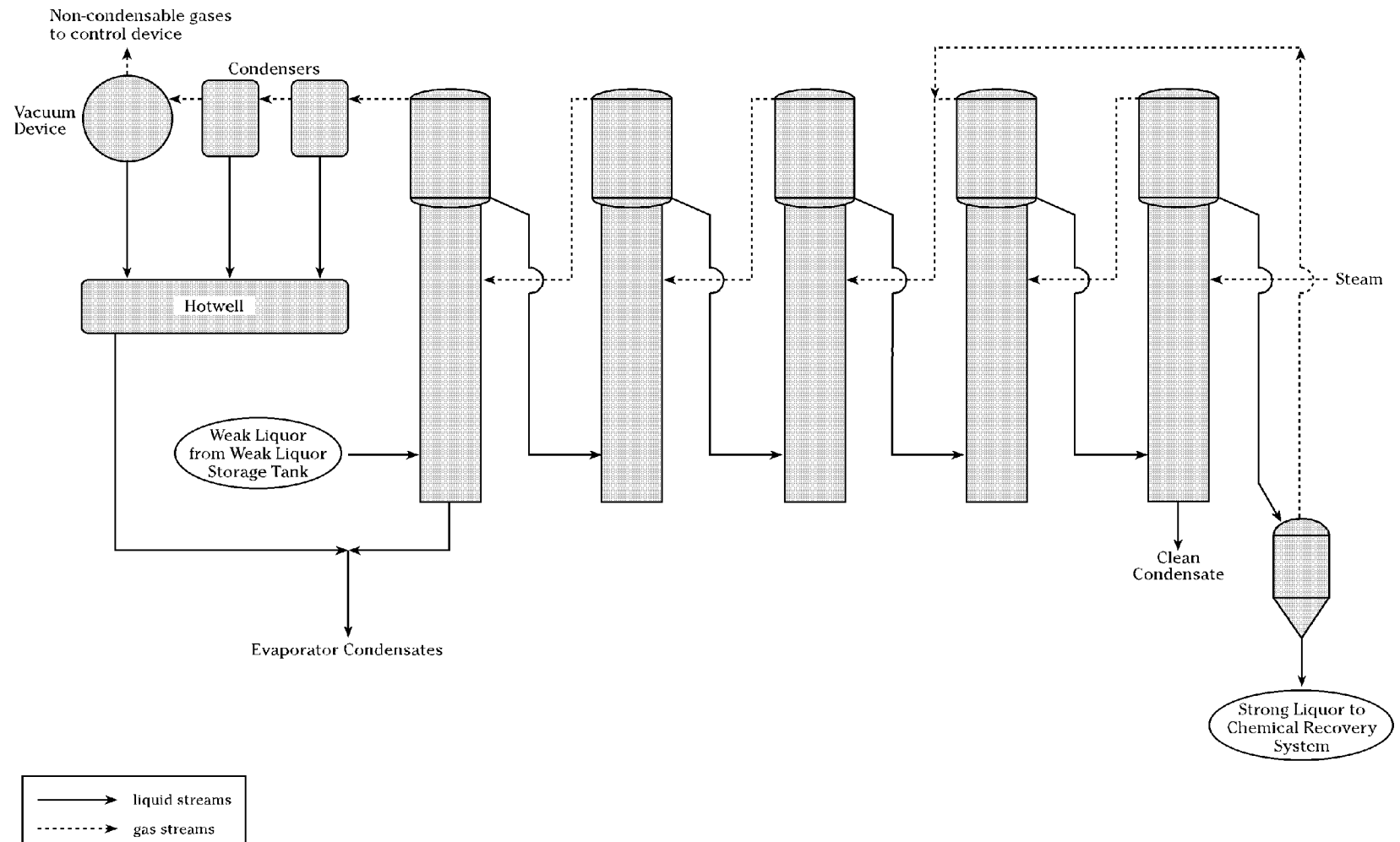
Figure 25 – Example Sulfite Weak Liquor Storage Tank\*

E-27

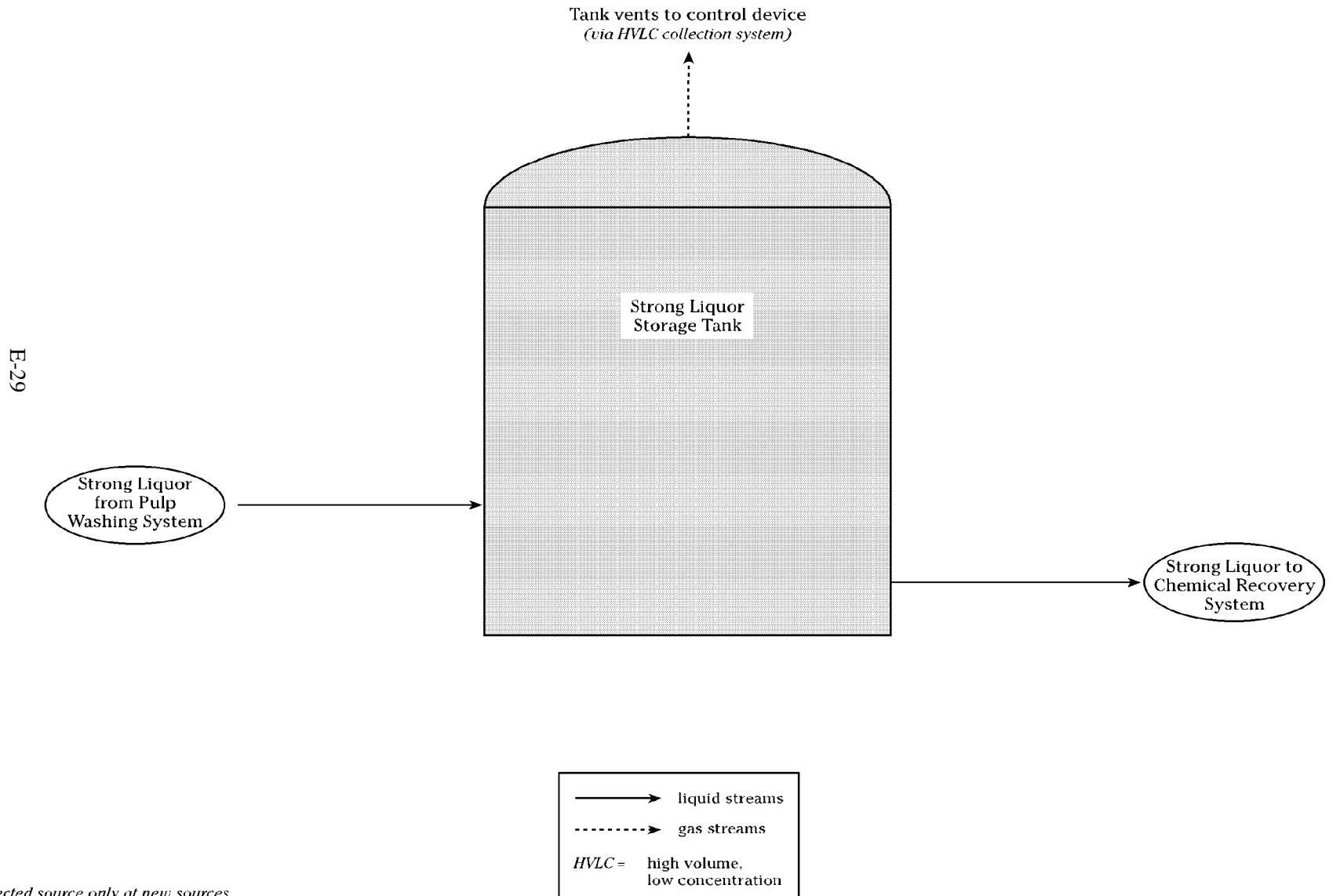


\*Affected source only at new sources.

E-28

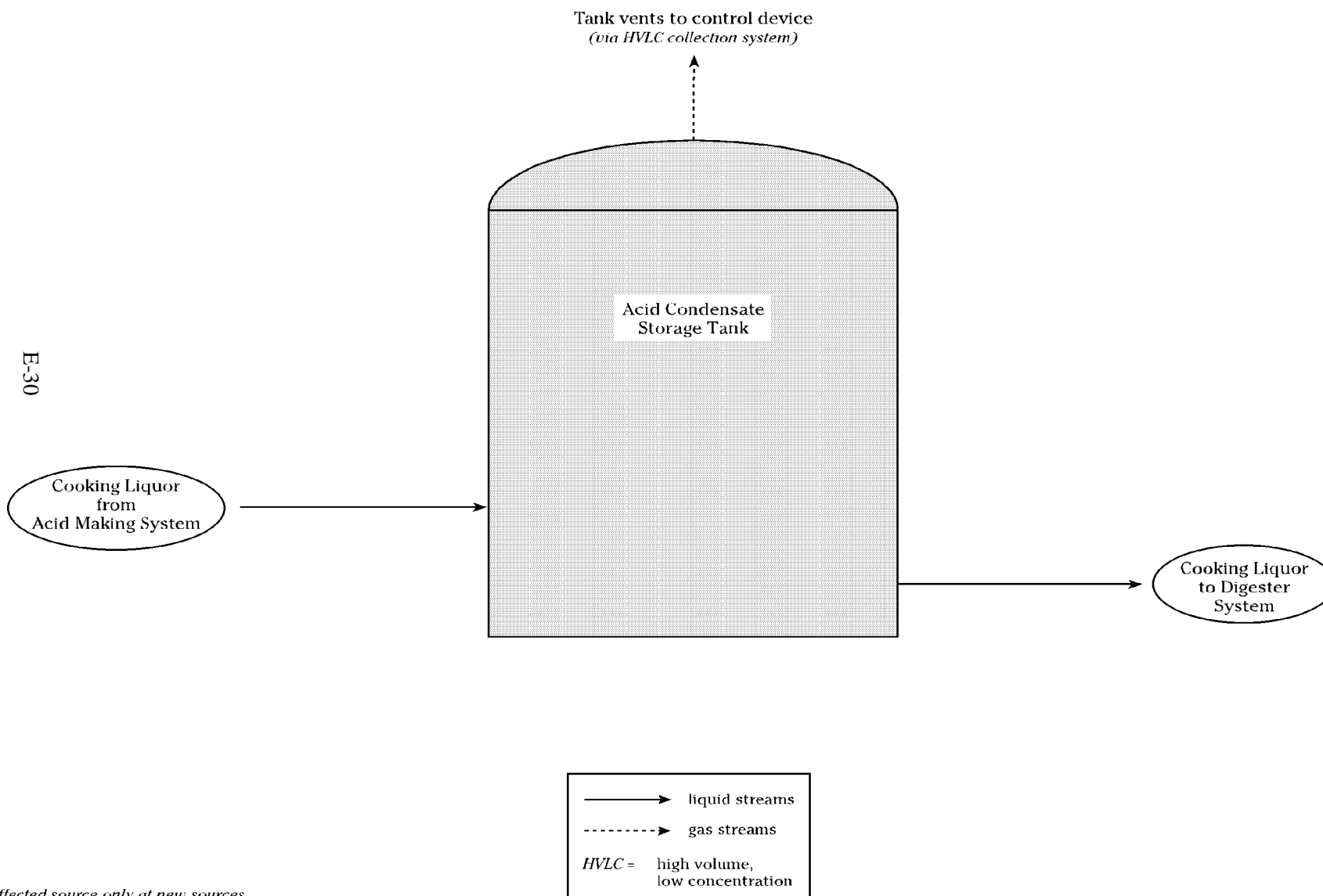


**Figure 27 – Example Sulfite Strong Liquor Storage Tank\***



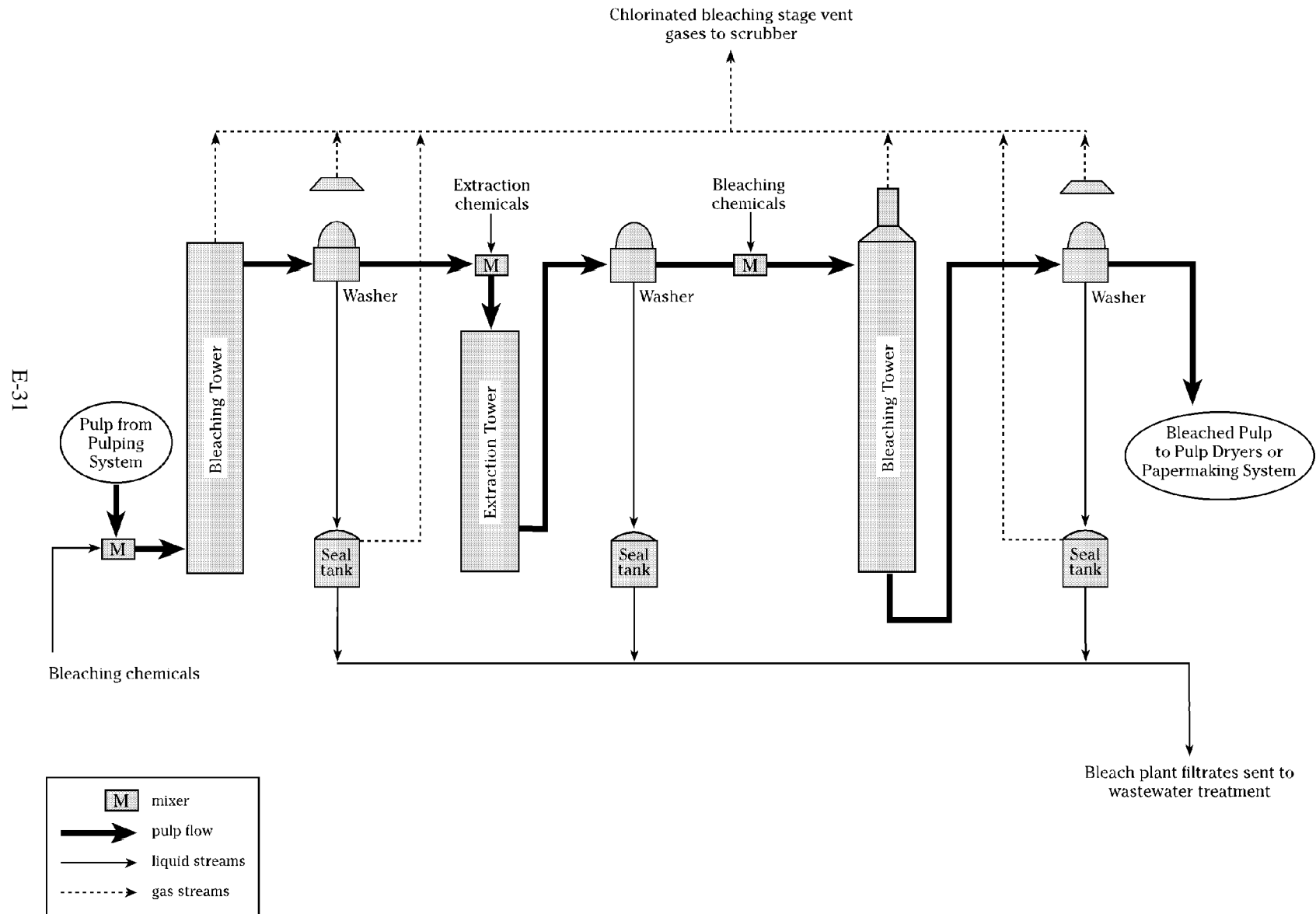
\*Affected source only at new sources.

**Figure 28 – Example Sulfite Acid Condensate Storage Tank\***



\*Affected source only at new sources.

**Figure 29 – Example Bleaching System**



—————> liquid streams  
 - - - - -> gas streams  
 LVHC – low volume,  
           high concentration



**Figure 31 – Example Biological Treatment System**

